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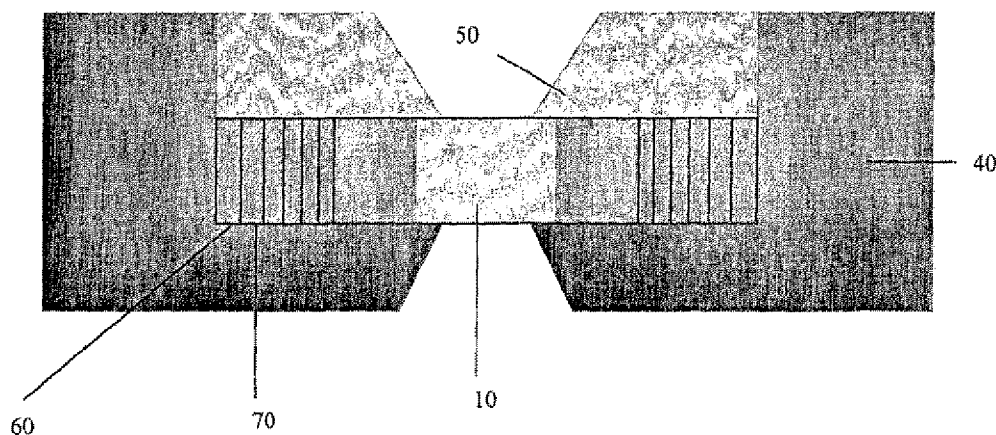
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(54) Title: WIRE DRAWING DIE



(57) Abstract: The present invention relates to a die comprising a die core (10) of a hard material and at least two pre-stressed rings (60, 70) of increasing diameter placed around the die core and methods of making and using the same. The die core (10) is held in place by a force generated through deformation of mating geometric features on the die and the rings (60, 70) of increasing diameter.